

EVJ 500 series

Temperature/humidity and food processing controllers

iiiii





↑ WARNING

Read and fully understand user manual before using

instructions can result in death or serious injury.

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IMPORTANT INFORMATION

Liability and residual risks

EVCO assumes no liability for any damage caused by the following (by way of example; this is not an exhaustive list):

- Installation/use for purposes other than those specified and, in particular, not adhering to the safety provisions set out by current regulations in the country in which the product is installed and/or contained in this manual;
- Use in appliances that do not guarantee sufficient protection against electric shocks, water and dust within the installation conditions created:
- Use in appliances that allow access to hazardous parts without the use of a keyed or tooled locking mechanism when accessing the instrument;
- Tampering and/or modifying the product;
- Installation/use in appliances which do not comply with current regulations in the country in which the product is installed.

The customer/manufacturer is responsible for ensuring their machine complies with these regulations.

EVCO's responsibility is limited to the correct and professional use of the product in accordance with regulations and the instructions contained in this manual and other product support documents.

To comply with EMC standards, observe all the electrical connection instructions. As it depends on the wiring configuration as well as the load and the installation type, compliance must be verified for the final machine as specified by the relevant product standard.

Disclaimer

This document is the exclusive property of EVCO. It contains a general description and/or a description of the technical specifications for the features offered by the products listed herein. This document should not be used to determine the suitability or reliability of these products in relation to specific user applications. Each user or integration specialist should conduct their own complete and appropriate risk analysis, in addition to carrying out a product evaluation and test in relation to its specific application or use. Users can send us comments and suggestions on how to improve or correct this publication.

Neither EVCO nor any of its associates or subsidiaries shall be held responsible or liable for improper use of the information contained herein.

EVCO has a policy of continuous development, therefore reserves the right to make changes and improvements to any product described in this document without prior notice.

The images in this document and other documentation supplied with the product are provided for illustrative purposes only and may differ from the product itself.

The technical data in this manual is subject to change without prior notice.

Terms and Conditions of use

Permitted use

The device must be installed and used in accordance with the instructions provided and, in particular, hazardous live parts must not be accessible under normal conditions.

The device must be suitably protected from water and dust with regard to its application and must also only be accessible with the aid of a tool (with the exception of the front panel).

Only qualified personnel may install the product or perform technical support procedures on it.

The customer must only use the product as described in the documentation relating to that product.

Prohibited use

Any use other than those described in the "Permitted use" section and in the product support documentation is prohibited.

Disposal



The device must be disposed of according to local regulations governing the collection of electrical and electronic equipment.

Consider the environment



The company strives to respect the environment, taking account of customer requirements, technological innovations in terms of materials and the expectations of the community to which we belong. EVCO places great importance on respecting the environment, encouraging all associates to become involved with company values and guaranteeing safe, healthy and functional working conditions and workplaces.

Please consider the environment before printing this document.

IMPORTANT SAFETY INFORMATION

Read this document carefully before installation and take all precautions before using the device. Only use the device in accordance with the methods described in this document. The following safety messages may be repeated several times in the document, to provide information regarding potential hazards or to attract attention to information which may be useful in explaining or clarifying a procedure.



This symbol is used to indicate a risk of electric shock.

It is a safety indication and as such, should be observed to avoid potential accidents or fatalities.



This symbol is used to indicate a risk of serious personal injury.

It is a safety indication and as such, should be observed to avoid potential accidents or fatalities.

A A DANGER

DANGER indicates a situation of imminent danger which, if not avoided, will result in death or serious injury.

A WARNING

WARNING indicates a situation of imminent danger which, if not avoided, may result in death or serious injury.

CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, could cause minor or moderate injury.

NOTICE

NOTICE indicates a situation not related to physical injuries but which, if not avoided, could damage the equipment.

N.B. The maintenance, repair, installation and use of electrical equipment must only be entrusted to qualified personnel.

QUALIFIED PERSONNEL

Only suitably trained and experienced personnel capable of understanding the content of this manual and all documentation regarding the product are authorised to work on and with this equipment. Furthermore, the personnel must have completed courses in safety and must be able to recognise and prevent the implied dangers. The personnel must have suitable training, knowledge and experience at a technical level, and be capable of anticipating and detecting potential risks caused by using the product, as well as changing the settings and modifying the mechanical, electric and electronic equipment for the entire system in which the product is used. All personnel working on and with the product must be entirely familiar with the relevant standards and directives, as well as safety regulations.

SAFETY INFORMATION RELATING TO THE PRODUCT

Before carrying out any work on the equipment, read these instructions carefully, making sure you understand everything.

A A DANGER

RISK OF ELECTRIC SHOCK, EXPLOSION OR ELECTRIC ARC

- Only use electrically insulated measuring devices and equipment.
- Do not install the equipment while the power supply is connected.
- Switch off all equipment, including connected devices, before installing or uninstalling the device.
- · Always use a correctly calibrated voltmeter to check the system is switched off.
- Do not touch the unshielded components or the terminals while they are live.
- Do not open, disassemble, repair or modify the product.
- Do not expose the equipment to liquids or chemicals.
- All 12...24 Vac/dc models must be individually powered.
- Before applying voltage to the equipment:
 - · Make sure all protective elements, such as covers, hatches and grilles, are fitted and/or closed.
 - · Check all wiring connections.

A A DANGER

RISK OF ELECTRIC SHOCK AND FIRE

- Do not use the device with loads greater than those indicated in the technical specifications.
- · Do not exceed the temperature and humidity ranges indicated in the technical specifications.
- · Use the required safety interlocks (fuses and/or magnetothermal switches) of a suitable size.

A A DANGER

RISK OF ELECTRIC SHOCK OR MALFUNCTIONING OF THE EQUIPMENT

Do not use damaged products or accessories.

This device was designed to operate in non-hazardous environments, excluding applications that generate, or could potentially generate, hazardous atmospheres. Only install this device in areas and for applications which are reliably free from hazardous atmospheres.

A DANGER

RISK OF EXPLOSION

- Only install and use this device in sites that are not at risk.
- Do not install or use this device in applications which are capable of generating hazardous atmospheres, such as applications that use flammable refrigerants.

A WARNING

MALFUNCTIONING OF THE EQUIPMENT

- · Perform the wiring carefully, in compliance with electromagnetic compatibility requirements.
- Make sure the wiring is correct for the application.
- Use shielded cables for all I/O signal and communication cables.
- Minimise the length of the connections as much as possible and avoid winding the cables around electrically connected parts.
- The signal cables (analogue and digital inputs, communication and corresponding power supplies), power cables and power supply cables for the device must be routed separately.
- Before applying the power supply, check all the wiring connections.
- Use the required safety interlocks where personnel and/or equipment hazards exist.
- Install and operate this equipment in a cabinet appropriately rated for its intended environment and secured by a keyed or tooled locking mechanism.
- Power line and output circuits must be wired and fused in compliance with local and national regulatory requirements for the rated current and voltage of the particular equipment.
- Do not use this equipment in safety-critical machine functions.
- Do not disassemble, repair or modify this equipment.
- Do not connect wires to unused terminals and/or to terminals labelled "No connection (N.C.)".

1. INTRODUCTION

1.1 DESCRIPTION

The controllers in the EVJ 500 series offer a complete range of EVCO solutions for managing:

- Temperature;
- · Humidity;
- · Food sanitation;
- · Cabinet sterilisation and;
- · Food aging.

1.2 MODELS AVAILABLE

The EVJ 500 series consists of 3 controllers:

- EVJ 506 Temperature and humidity controller;
- EVJ 526 Temperature and humidity controller with sanitation function using UV lamps or ozone generators;
- EVJ 536 Temperature and humidity controller with food processing function.

1.3 FEATURES

The main features of the EVJ 500 series are:

- 2 analogue inputs, of which:
 - 1 analogue input for temperature;
 - 1 analogue input for humidity;
- · 2 voltage-free digital inputs, of which:
 - · 1 digital input configurable as an analogue input by parameter;
- 6 unsealed relay outputs (can also be supplied sealed on request);
- 1 TTL serial;
- EPoCA compatible and;
- Compatible with BMS interface through the MODBUS protocol.

N.B. for more information about the features of the inputs and outputs, consult the section "2.1 Technical specifications" on page 10.

1.4 ACCESSORIES

The EVJ 500 series has the following accessories:

Туре	P/n	Description
	3801000023	230/12 VAC insulated transformer
		Temperature probes NTC/PTC
	EVIF25TBX	BLE module to connect to the EVconnect app

Туре	P/n	Description
		Wi-Fi module
	EVIF22TSX	Module for TTL/RS-485 serial interface
	EVIF23TSX	Module for TTL/RS-485 serial interface with built-in clock
	EVJKEY	Programming key for EVJ models.

1.5 SIMPLIFIED EU DECLARATION OF CONFORMITY

EVCO S.p.A. declares that the type of radio equipment:

EVJ536N2VX3XXV

complies with directive 2014/53/EU and directive 2011/65/EU.

The full text of the EU declaration of conformity is available at the following internet address: $\underline{ \text{https://www.evco.it/en/16162-evj-500} }$

04/2021

2. TECHNICAL SPECIFICATIONS

All the system components of the **EVJ 500** controllers meet the requirements of the European Community (EC) for open equipment. They must be installed in a casing or other location designated for the specific ambient conditions and to keep the possibility of involuntary contact with dangerous electrical voltages to a minimum. Use metal casings to improve the immunity of the **EVJ 500** system to electromagnetic fields. This equipment meets EU requirements as shown in the tables below.

A WARNING

MALFUNCTIONING OF THE EQUIPMENT

Do not exceed the nominal values given in this section.

2.1 TECHNICAL SPECIFICATIONS

2.1.1 EVJ 506 / EVJ 526

Туре	Description
The product complies with the following harmonised standards:	EN60730-1 and EN60730-2-9
Device construction:	Built-in electronic device
Device purpose:	Operating control device
Type of action:	1
Pollution category:	2
Overvoltage category:	III
Rated impulse withstand voltage:	4000 V
Power supply:	12 Vac/dc, ±10%, 50/60 Hz
Consumption:	10 VA maximum
Ambient operating conditions:	0 55 °C (32 131 °F) 10 90 % RH non-condensing
Transportation and storage conditions:	-25 70 °C (-13 158 °F) 10 90 % RH non-condensing
Software class:	A
Environmental front protection:	IP65
Clock (RTC):	Built-in lithium battery
Clock drift:	≤ 60 s/month at 25 °C (77 °F)
Battery life:	> 6 months at 25 °C (77 °F)
Battery charging time:	24 h through device's power supply

2.1.2 EVJ 536

Туре	Description
The product complies with the following harmonised standards:	EN60730-1 and EN60730-2-9
Device construction:	Built-in electronic device
Device purpose:	Operating control device
Type of action:	1
Pollution category:	2
Overvoltage category:	III
Rated impulse withstand voltage:	4000 V
Power supply:	12 Vac/dc, ±10%, 50/60 Hz
Consumption:	10 VA maximum
Ambient operating conditions:	0 55 °C (32 131 °F) 10 90 % RH non-condensing
Transportation and storage conditions:	-25 70 °C (-13 158 °F) 10 90 % RH non-condensing
Software class:	A
Environmental front protection:	IP65
Clock (RTC):	Built-in lithium battery
Clock drift:	≤ 60 s/month at 25 °C (77 °F)
Battery life:	> 6 months at 25 °C (77 °F)
Battery charging time:	24 h through device's power supply

2.2 I/O FEATURES

2.2.1 EVJ 506

Туре	Description
Digital inputs:	2 voltage-free digital inputs (ID3 also configurable as analogue input Pb3 with Pr3≠0)
Analogue inputs for temperature:	2 analogue inputs for NTC or PTC or humidity probe
Digital output with non-hazardous voltage (SELV):	6 digital outputs
Serial:	1 TTL serial

Analogue input features

	Default	NTC 10 kΩ at 25 °C BETA 3435	PTC KTY 81-121 990 Ω at 25 °C	RH EVHTP5•0	Digital input
Pb1	Temperature probe	•	•		
Pb2	Humidity probe (EVHTP5•0)			•	
Pb3	(If Pr3=5) Evaporator probe	•	•		•

Range	 -50120 °C (-58248 °F)	-50150 °C (-58302 °F)	595% RH	
Resolution	 0.1 °C (1 °F)		1 %	
Input impedance	 10 kΩ	990 Ω		

Digital output features

Relay output	Default	Description	Load (at 250 Vac)	Type of load
Out1	Compressor	SPST	30 A	Resistive
Out2	Heating	SPDT	8 A	Resistive
Out3	Light	SPST	16 A	Resistive
Out4	Humidification	SPST	8 A	Resistive
Out5	Fans	SPST	5 A	Resistive
Out6	Defrost	SPDT	8 A	Resistive

2.2.2 EVJ 526

Туре	Description
Digital inputs:	2 voltage-free digital inputs (ID3 also configurable as analogue input Pb3 with Pr3≠0)
Analogue inputs for temperature:	2 analogue inputs for NTC or PTC or humidity probe
Digital output with non-hazardous voltage (SELV):	6 digital outputs
Serial:	1 TTL serial

Analogue input features

	Default	NTC 10 kΩ at 25 °C BETA 3435	PTC KTY 81-121 990 Ω at 25 °C	RH EVHTP5•0	Digital input
Pb1	Temperature probe	•	•		
Pb2	Humidity probe (EVHTP5•0)			•	
Pb3	(If Pr3=5) Evaporator probe	•	•		•

Range	 -50120 °C (-58248 °F)	-50150 °C (-58302 °F)	595% RH	
Resolution	 0.1 °C	(1 °F)	1 %	
Input impedance	 10 kΩ	990 Ω		

Digital output features

Relay output	Default	Description	Load (at 250 Vac)	Type of load
Out1	Compressor	SPST	30 A	Resistive
Out2	Heating	SPDT	8 A	Resistive
Out3	Light	SPST	16 A	Resistive
Out4	Humidification	SPST	8 A	Resistive
Out5	Fans	SPST	5 A	Resistive
Out6	Defrost	SPDT	8 A	Resistive

2.2.3 EVJ 536

Туре	Description
Digital inputs:	2 voltage-free digital inputs (ID3 also configurable as analogue input Pb3 with Pr3≠0)
Analogue inputs for temperature:	2 analogue inputs for NTC or PTC or humidity probe
Digital output with non-hazardous voltage (SELV):	6 digital outputs
Serial:	1 TTL serial

Analogue input features

	Default	NTC 10 kΩ at 25 °C BETA 3435	PTC KTY 81-121 990 Ω at 25 °C	RH EVHTP520	Digital input
Pb1	Temperature probe	•	•		
Pb2	Humidity probe (EVHTP520)			•	
Pb3	(If Pr3=5) Evaporator probe	•	•		•

Range	 -50120 °C (-58248 °F)	-50150 °C (-58302 °F)	595% RH	
Resolution	 0.1 °C	(1 °F)	1 %	
Input impedance	 10 kΩ	990 Ω		

Digital output features

Relay output	Default	Description	Load (at 250 Vac)	Type of load
Out1	Compressor	SPST	30 A	Resistive
Out2	Heating	SPDT	8 A	Resistive
Out3	Light	SPST	16 A	Resistive
Out4	Humidification	SPST	8 A	Resistive
Out5	Fans	SPST	5 A	Resistive
Out6	Defrost	SPDT	8 A	Resistive

3. MECHANICAL ASSEMBLY

3.1 BEFORE STARTING

Read this manually carefully before installing the system.

In particular, the safety instructions, electrical requirements and current regulations for the machine or the process in which this device is involved must be observed. The use and application of the information contained herein require experience in the design and programming of automated control systems. Only the user, system integrator or machine builder can be aware of all the conditions and factors present during the installation, configuration, operation and maintenance of the machine or process, and can therefore determine the associated automation equipment and the related safeties and interlocks which can be effectively and properly used. When selecting automation and control equipment and any other related equipment or software for a particular application, always consider all the applicable local, regional or national standards and/or regulations.

A WARNING

REGULATORY NON-COMPLIANCE

Make sure all the equipment used and the systems comply with all the applicable local, regional and national regulations.

3.2 INFORMATION ON INSTALLATION AND THE ENVIRONMENT

Before carrying out any work on the equipment, read these instructions carefully, making sure you understand everything.

A A DANGER

RISK OF ELECTRIC SHOCK, EXPLOSION OR ELECTRIC ARC

- Only use electrically insulated measuring devices and equipment.
- Do not install the equipment while the power supply is connected.
- Switch off all equipment, including connected devices, before installing or uninstalling the device.
- · Always use a correctly calibrated voltmeter to check the system is switched off.
- Do not touch the unshielded components or the terminals while they are live.
- Do not open, disassemble, repair or modify the product.
- Do not expose the equipment to liquids or chemicals.
- Before applying voltage to the equipment:
 - Make sure all protective elements, such as covers, hatches and grilles, are fitted and/or closed.
 - · Check all wiring connections.

This device was designed to operate in non-hazardous environments, excluding applications that generate, or could potentially generate, hazardous atmospheres. Only install this device in areas and for applications which are reliably free from hazardous atmospheres.

A DANGER

RISK OF EXPLOSION

- Only install and use this device in sites that are not at risk.
- Do not install or use this device in applications which are capable of generating hazardous atmospheres, such as applications that use flammable refrigerants.

A WARNING

MALFUNCTIONING OF THE EQUIPMENT

- Perform the wiring carefully, in compliance with electromagnetic compatibility and safety requirements.
- Make sure the wiring is correct for the application.
- Use shielded cables for all I/O signal and communication cables.
- Minimise the length of the connections as much as possible and avoid winding the cables around electrically connected parts.
- The signal cables (analogue and digital inputs, communication and corresponding power supplies), power cables and power supply cables for the device must be routed separately.
- Before applying the power supply, check all the wiring connections.
- Use the required safety interlocks where personnel and/or equipment hazards exist.
- Install and operate this equipment in a cabinet appropriately rated for its intended environment and secured by a keyed or tooled locking mechanism.
- Power line and output circuits must be wired and fused in compliance with local and national regulatory requirements for the rated current and voltage of the particular equipment.
- Do not use this equipment in safety-critical machine functions.
- · Do not disassemble, repair or modify this equipment.
- Do not connect wires to unused terminals and/or to terminals labelled "No connection "(N.C.)".

3.3 DIMENSIONS

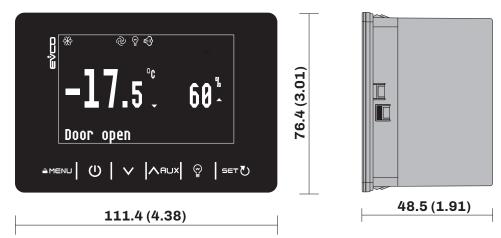


Fig. 1. EVJ 500 series dimensions

3.4 INSTALLATION

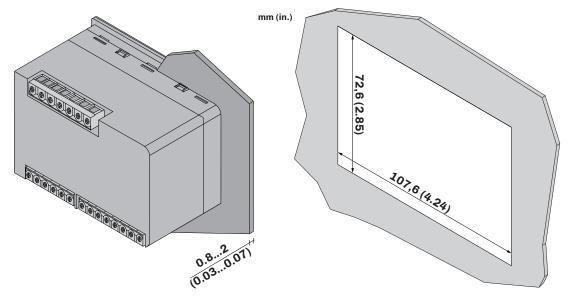


Fig. 2. EVJ 500 series installation

3.4.1 Minimum distances

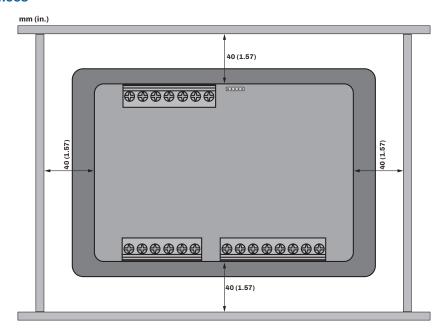


Fig. 3. EVJ 500 series minimum installation distances

4. ELECTRICAL CONNECTIONS

4.1 WIRING BEST PRACTICES

The following information describes the wiring guidelines and best practices which should be observed when using the equipment described in this manual.

A A DANGER

RISK OF ELECTRIC SHOCK, EXPLOSION OR ELECTRIC ARC

- Only use electrically insulated measuring devices and equipment.
- Do not install the equipment while the power supply is connected.
- Switch off all equipment, including connected devices, before installing or uninstalling the device.
- · Always use a correctly calibrated voltmeter to check the system is switched off.
- Do not touch the unshielded components or the terminals while they are live.
- Do not open, disassemble, repair or modify the product.
- Do not expose the equipment to liquids or chemicals.
- Before applying voltage to the equipment:
 - Make sure all protective elements, such as covers, hatches and grilles, are fitted and/or closed.
 - Check all wiring connections.

4.1.1 Wiring guidelines

When wiring the controllers, observe the following instructions:

- The I/O and communication wiring must be kept separate from the power supply wiring. These two types of wiring must be routed in separate ducts.
- · Make sure the operating environment and conditions fall within the specified values.
- Use wires with the correct diameter, suited to the voltage and current requirements.
- · Use copper conductors (compulsory).
- Use shielded twisted pair cables for analogue/digital I/O connections.

Use correctly earthed shielded cables for all analogue inputs or outputs and for communication connections. If shielded cables are not used for these connections, electromagnetic interference could cause the signal to deteriorate. Deteriorated signals can lead to unpredictable operation of the controller or modules and connected equipment.

A WARNING

MALFUNCTIONING OF THE EQUIPMENT

- Perform the wiring carefully, in compliance with electromagnetic compatibility and safety requirements.
- Make sure the wiring is correct for the application.
- Use shielded cables for all I/O signal and communication cables.
- Minimise the length of the connections as much as possible and avoid winding the cables around electrically connected parts.
- The signal cables (analogue and digital inputs, communication and corresponding power supplies), power cables and power supply cables for the device must be routed separately.
- Before applying the power supply, check all the wiring connections.
- · Use the required safety interlocks where personnel and/or equipment hazards exist.
- Install and operate this equipment in a cabinet appropriately rated for its intended environment and secured by a keyed or tooled locking mechanism.
- Power line and output circuits must be wired and fused in compliance with local and national regulatory requirements for the rated current and voltage of the particular equipment.
- Do not use this equipment in safety-critical machine functions.
- Do not disassemble, repair or modify this equipment.
- Do not connect wires to unused terminals and/or to terminals labelled "No connection (N.C.)".

4.1.2 Fixed screw terminal blocks guidelines

Suitable wiring for power supply and I/O SELV

Passo 5,08 mm (0.199 in.)

. 4000 0,00	(00	,										
mm 7 0.28										(c ()	N•m	0.50.6
in. 0.28									Ø 3.5 mm (0.14 in.)	(, , , , ,)	lb-in	4.425.31
mm ²	0.22.5	0.22.5	0.252.5	0.252.5	2 x 0.21	2 x 0.21.5	2 x 0.251	2 x 0.51.5				
AWG	2414	2414	2214	2214	2 x 2418	2 x 2416	2 x 2218	2 x 2016				

Fig. 4. Suitable wiring for power supply and I/O SELV

4.1.3 Permitted lengths of wiring

NOTICE

DEVICE NOT WORKING

- When connecting the probes, the digital inputs and the power supply, use cables with a maximum length of 10 m (32.80 ft).
- When connecting the TTL serial, use cables with a maximum length of 1 m (3.28 ft.).
- When connecting the power supply of the controller and the relay outputs, use cables with a maximum length of 10 m (32.80 ft.).

4.2 WIRING DIAGRAM

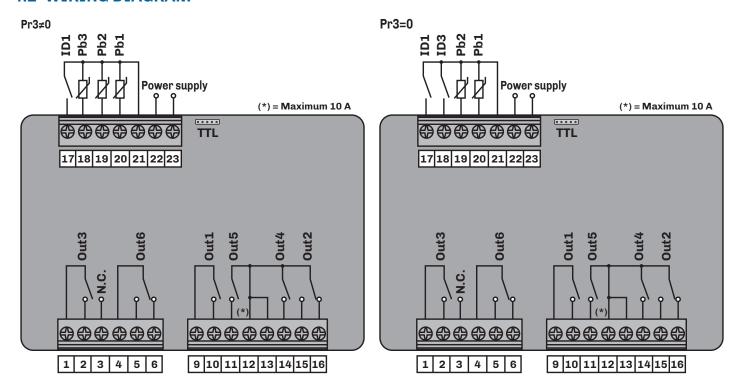


Fig. 5. Wiring diagram

TERMINA	TERMINALS						
1-2	Relay output Out3 (Light)	12-15-16	Relay output Out2 (Heating)				
3	No connection N.C.	17-21	Digital input ID1				
4-5-6	Relay output Out6 (Defrost)	18-21	Digital input ID3 if Pr3 =0 Probe input Pb3 if Pr3 ≠0				
8-10	Relay output Out1 (Compressor)	19-21	Probe input Pb2 (Humidity)				
11-12	Relay output Out5 (Fans)	20-21	Probe input Pb1 (Temperature)				
12-14	Relay output Out4 (Humidification)	22-23	Power supply input				

5. USER INTERFACE

5.1 INTERFACE

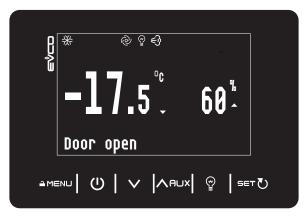


Fig. 6. User interface

5.2 TOUCH KEYS

A description of the touch keys is given below:

Key	Press and release to	Press for at least 3 seconds to
≟ MENU		(From home page) Access the configuration menu (From stand-by) Access the programming menu
(1)	Go back one level Exit a function	Switch device on/off Stop regulation
\	Decrease a value Move within a menu	
∧nux	Increase a valueMove within a menuAccess the AUX menu	
₩	Active/Deactivate the light relay output	
SET	Confirm a selected value/function Access the setpoint menu	

5.3 ICONS

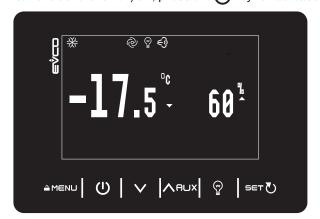
Icon	ON	Flashing	OFF
*	Cooling request Dehumidification request	Protection delay ON	Compressor OFF
**	Defrost active	Defrost delay ON Dripping ON	
@	Evaporator fans ON	Evaporator fan activation delay ON Humidification/dehumidification cycle ON	Evaporator fans OFF
€}}	Humidification request Humidification digital output ON		
	Dehumidification request Dehumidification digital output ON	Dehumidification delay with compressor ON	
W	Heating request Heating digital output ON		
HACCP	HACCP alarm saved	New HACCP alarm recorded	
	Energy saving ON		Energy saving OFF
X	Maintenance request	Remote connection	
С	Temperature displayed in °C		
F	Temperature displayed in °F		
%	Humidity displayed in %		
AUX	AUX function ON AUX digital output ON		AUX function OFF

Icon	ON	Flashing	OFF
₩	Light relay ON by key	Light relay ON by door switch	Light relay OFF
A		Alarm in progress	
$\nabla \Delta$	Probe value below the setpoint Probe value above the setpoint		
·	Keypad locked		
ī	Keypad unlocked		
	Door switch open	Door switch closed	
Ç	Active cycle	Cycle suspended due to activation of other function	Inactive cycle
井	EVJ 526 ONLY Sanitation in progress with device ON	Sanitation interval (if device is ON)	

5.4 CONTROLLER OPERATION

5.4.1 Switching the controller ON/OFF

To switch the controller on/off, press the (1) key for at least 3 seconds.



U)

→ MENU | U | ✓ | ARUX | P | SET TO

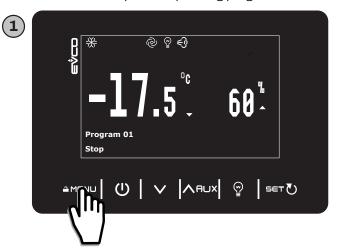
Fig. 7. Main screen

Fig. 8. Controller switching off

N.B.: the (1) icon will be displayed for a few seconds as shown in "Fig. 8. Controller switching off" on page 20 and then the display will go off. The (1) icon will be displayed when one of the keys is pressed.

5.4.2 Selecting a pre-set programme (EVJ 536 only)

To select one of the six pre-set operating programmes:



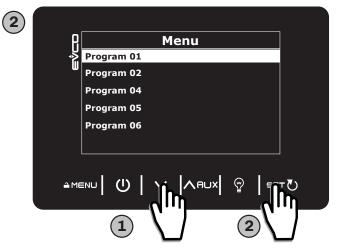
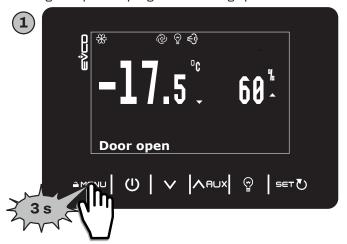
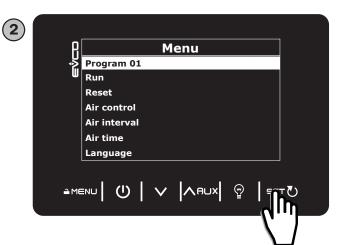


Fig. 9. Selecting the operating programme

5.4.3 Changing the pre-set programme during operation (EVJ 536 only)

To change the pre-set programme during operation:





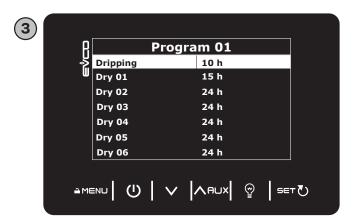


Fig. 10. Changing the programme during operation

Enter the current programme (in "Fig. 10. Changing the programme during operation" on page 21 "Program 01") and use the \bigvee or $\bigwedge A \cup X$ keys to scroll through and choose the function to change.

5.4.4 Functions that can be activated by key

The following functions in the EVJ 500 series can be activated by touching the $\bigwedge A \cup X$ key:

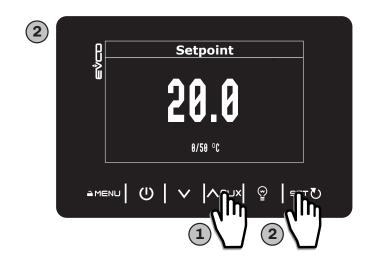
- Sanitation, this activates the sanitation function (EVJ 526 only);
- Defrost, this activates defrost if all the conditions are met (see 6. DEFROST" on page 26);
- Over temp, this forces a setpoint 1 (temperature) different from the one set which is timed (visible if P30 = 0);
- Extra rh, this forces a setpoint 2 (humidity) different from the one set which is timed (visible if P30 = 0) (EVJ 506/EVJ 526 only);
- Skip, this skips a phase in the programme, going on to the next one (visible if P30 = 2) (EVJ 536 only);
- Air, this activates the air change function (visible if P30 = 2) (EVJ 536 only);
- Resting, this activates the resting function (visible if P30 = 2) (EVJ 536 only);
- Energy saving, this activates the energy saving function;
- AUX, this activates the AUX relay output.

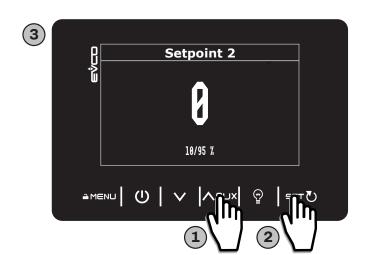
Choose the function by touching the SET we key and confirm by pressing the SET key again.

5.4.5 Changing the setpoint

To change the setpoint:









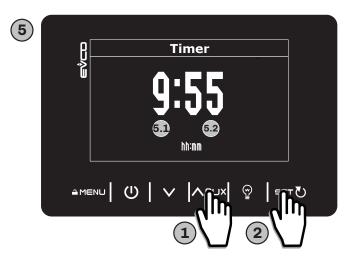


Fig. 11. Changing the setpoint

N.B. The timer can only be changed (4) and 5) in EVJ 536.

5.4.6 Stopping a cycle in progress (EVJ 536 only)

To stop a cycle in progress, touch the (I) key for at least 3 seconds. The message STOP will appear on the screen for a few seconds, as shown in "Fig. 12. Display when cycle is stopped" on page 23.

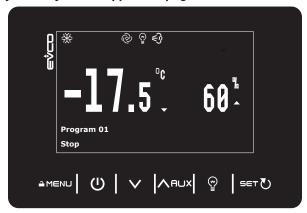
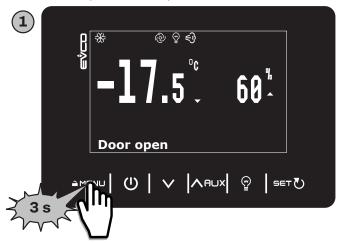


Fig. 12. Display when cycle is stopped

5.4.7 Setting the clock

To set the clock (date and time) on the device:



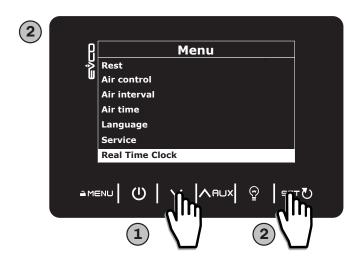




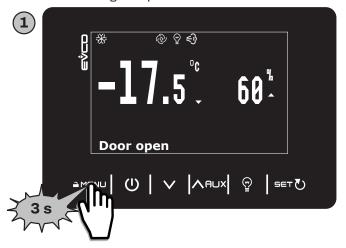
Fig. 13. Setting the clock

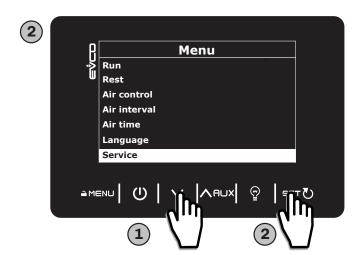
Touch the SET () key to set the clock in this order (to scroll, press SET ()):

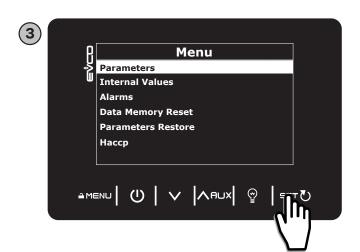
- 1. Year;
- 2. Month;
- 3. Day;
- 4. Hours;
- 5. Minutes.

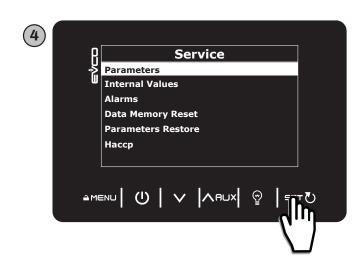
5.4.8 Accessing the parameters

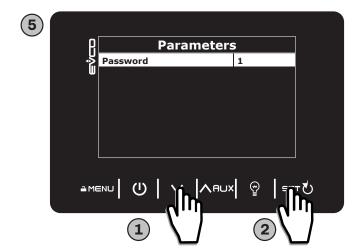
To access and change the parameters:











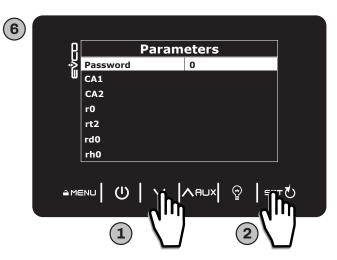


Fig. 14. Accessing the parameters

5.4.9 Programming menu

To access the programming menu, touch the AMENU key for at least 3 seconds. The following options will be displayed:

- **Program 0x** ("x" depending on the programme in progress from 01...06);
- Run (EVJ 536 only);
- Rest (EVJ 536 only);
- Air Control (EVJ 536 only);
- Air Interval (EVJ 536 only);
- Air Time (EVJ 536 only);
- Language;
- Service:
- Real Time Clock.

Program 0x

The current programme is changed in this section. See "5.4.3 Changing the pre-set programme during operation (EVJ 536 only)" on page 21.

Run

The duration of the regulation is changed in this section:

• 0...99 h.

Rest

The duration of the pause from regulation at the end of dripping is set and changed in this section.

Air Control / Air Interval

In the Air Control section you can choose from the following options to set the air change mode:

- 0 = Activated in all 3 processes (default);
- 1 = Activated in processes 1 (dripping) and 2 (drying);
- 2 = Activated in processes 2 (drying) and 3 (aging);
- 3 = Activated in processes 1 (dripping) and 3 (aging).

The duration of the air change is set in the Air Interval section:

• 0...99 h.

Language

The language used by the controller is selected in this section. Choose from:

- English;
- Italian;
- German;
- French;
- Spanish;
- Polish;
- Traditional Chinese:
- Simplified Chinese.

Service

The following items are found in the service menu:

- Parameters, the list of parameters is accessed;
- Internal Values, the temperatures of the probes and their status are displayed;
- Alarms, the alarms in progress are displayed;
- Data Memory Reset, the factory data can be reset;
- Parameters Restore, the parameters can be reset to factory settings;
- HACCP, the HACCP alarms registered with their start date and time before the alarms were reset are displayed.

6. DEFROST

6.1 INTRODUCTION

Defrosting removes ice from the surface of the evaporator.

Defrost is set to manual mode by default d0 = 0. For automatic mode, set d0 > 0.

The defrost configuration parameters are:

Par.	Description	MU	Range
d0	Defrost interval.	h	099
d1	Type of defrost. 0 = Electrical heaters; 1 = Cycle reversed (hot gas); 2 = When compressor stops.		03
d2	Evaporator temperature above which defrost with evaporator probe terminates (Pr3 = 5).	°C/°F	-99.099.0
d3	Defrost duration.	min	099
d4	Enable defrost when device is switched on. 0 = No; 1 = Yes, activate defrost at switch-on; 2 = activate defrost after over-cooling; 3 = Activate defrost at switch-on and after over-cooling.		03
d5	Time between switching the device on and starting defrost.	min	099
d6	Value displayed during defrost. 0 = Regulation; 1 = Display locked; 2 = Unused.		02
d7	Evaporator dripping time after defrost.	min	015
d11	Enable warning defrost terminated due to maximum duration. $0 = No; 1 = Yes$.		0/1
d13	Defrost during pause-work (resting). $0 = No$; $1 = Yes$. (EVJ 536 only).		0/1
d15	Compressor ON consecutive time before hot gas defrost.	min	099

Defrost starts up when the time set by d0 has elapsed, in the mode set by d1.

Defrost duration is determined by d3, while the temperature threshold to end defrost is determined by d2,

if Pr3 = 5 (Evaporator probe active).

To keep the coils clean, forced defrost can be set by parameter d4 when the controller is switched on.

Parameter d5 sets a delay in minutes between switching the device on and starting up defrost.

With d11 = 1, a message is displayed (dFd) if defrost lasts longer than d3 (only if Pr3 = 5).

(EVJ 536 only) By setting parameter d13 = 1, forced defrost takes place in the pause-work between drying phases.

With d15 = 0, the function is disabled. If d15 > 0 the compressor is forced to ON for the set time.

6.1.1 Operating conditions

Defrost starts up automatically if the following conditions are met:

- Pb3 temperature is below d2;
- d0 interval has elapsed and Pb3 temperature is below d2.

If manual defrost is active or one of these two conditions is not met, defrost will not start up automatically.

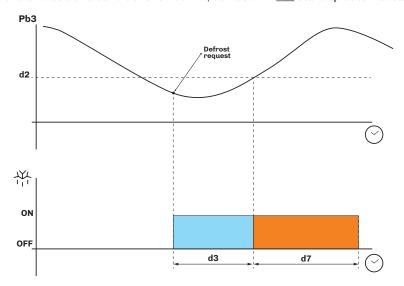


Fig. 15. Defrost with **Pr3** = 5

6.1.2 Dripping interval

It is possible to set a dripping interval at the end of a defrost cycle, by setting d7 > 0, to prevent water building up in the evaporator, which could then freeze.

6.1.3 Types of defrost

The EVJ 500 series has two types of defrost:

- · Modular;
- Standard.

6.2 MODULAR DEFROST: RTC

If parameters **hd1..hd6** > 0, defrost is independent of the programme in progress and starts up at pre-set intervals and days. In the event of a clock alarm (RTC), defrost is activated according to the interval **d0**.

The defrost configuration parameters are:

Par.	Description	MU	Range
Hd1	Defrost 1 activation time. "" = Disabled.	h	, 023
Hd2	Defrost 2 activation time. "" = Disabled.	h	, 023
Hd3	Defrost 3 activation time. "" = Disabled.	h	, 023
Hd4	Defrost 4 activation time. "" = Disabled.	h	, 023
Hd5	Defrost 5 activation time. "" = Disabled.	h	, 023
Hd6	Defrost 6 activation time. "" = Disabled.	h	, 023

6.3 STANDARD DEFROST

Parameter d1 must be set to use this mode.

Defrost is carried out by heating the evaporator in one of the following ways:

F	ar.	Description	MU	Range
	d1	Type of defrost. 0 = Electrical heaters; 1 = Cycle reversed (hot gas); 2 = When compressor stops.		03

6.3.1 Defrost with electrical heaters

Defrost with electrical heaters is obtained by setting d1 = 0.

Activating defrost

When defrost is activated:

- The compressor stops;
- · The relay output, where the electrical heaters are connected and which is configured as the defrost output, is activated.

Conditions for defrost end

The conditions for defrost end are:

- Defrost duration d3 must be reached;
- · Temperature to end defrost d2 must be reached.

The defrost configuration parameters with electrical heaters are:

Par.	Description	MU	Range
CO	Compressor ON delay from power-on.	min	0240
C2	Minimum compressor OFF time.	min	0240
d0	Defrost interval.	h	099
d1	Type of defrost. 0 = Electrical heaters; 1 = Cycle reversed (hot gas); 2 = When compressor stops.		03
d2	Evaporator temperature above which defrost with evaporator probe terminates (Pr3 = 5).	°C/°F	-99.099.0
d3	Defrost duration.	min	099
d7	Evaporator dripping time after defrost.	min	015

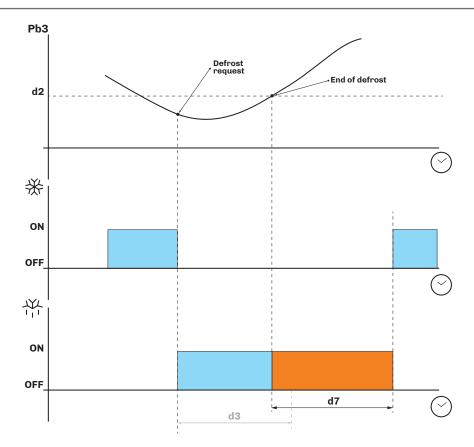


Fig. 16. Defrost with electrical heaters - End of defrost due to temperature

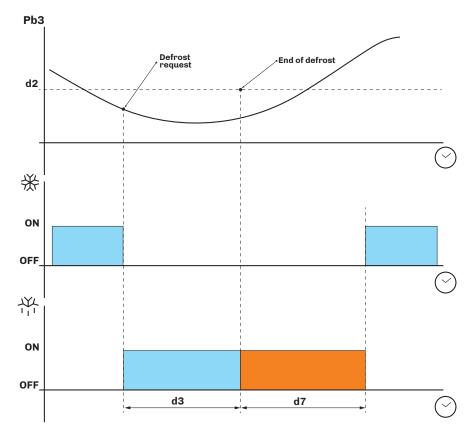


Fig. 17. Defrost with electrical heaters - End of defrost due to maximum time

6.3.2 Defrost with cycle reversed (hot gas)

Defrost with cycle reversed is obtained by setting d1 = 1.

Activating defrost

When defrost is activated:

- The compressor is activated (or has already been active for time **d15**) and remains active for the entire duration of defrost;
- The relay output where the valve is connected (a solenoid valve if the system has a thermostatic valve) is activated.

Conditions for defrost end

The conditions for defrost end are:

- Maximum defrost duration, set by parameter d3, must be reached.
- Temperature to end defrost, set by parameter d2, must be reached.

The defrost configuration parameters with cycle reversed are:

Par.	Description	MU	Range
CO	Compressor ON delay from power-on.	min	0240
C2	Minimum compressor OFF time.	min	0240
d0	Defrost interval.	h	099
d1	Type of defrost. 0 = Electrical heaters; 1 = Cycle reversed (hot gas); 2 = When compressor stops.		03
d2	Evaporator temperature above which defrost with evaporator probe terminates ($\mathbf{Pr3} = 5$).	°C/°F	-99.099.0
d3	Defrost duration.	min	099
d7	Evaporator dripping time after defrost.	min	015
d15	Compressor ON consecutive time before hot gas defrost.	min	099

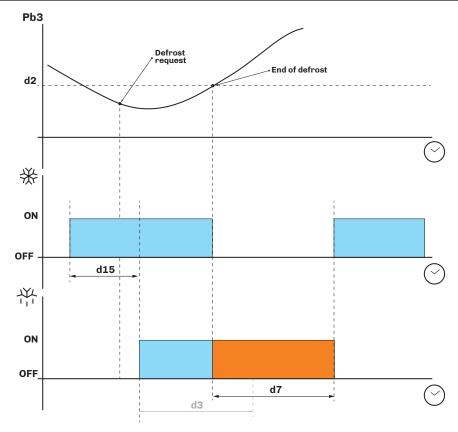


Fig. 18. Defrost with cycle reversed - End of defrost due to temperature

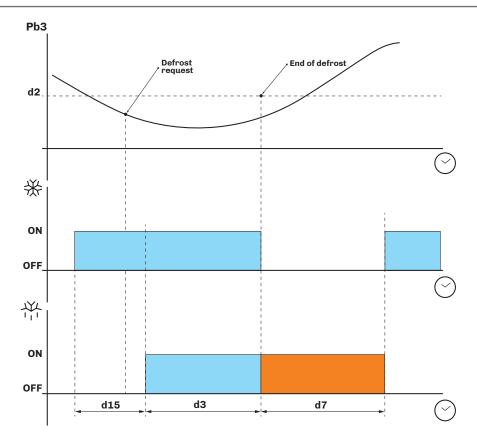


Fig. 19. Defrost with cycle reversed - End of defrost due to maximum time

6.3.3 Defrost when compressor stops

Defrost when the compressor stops is obtained by setting d1 = 2.

The defrost configuration parameters with cycle reversed are:

Par.	Description	MU	Range
d0	Defrost interval.	h	099
d1	Type of defrost. 0 = Electrical heaters; 1 = Cycle reversed (hot gas); 2 = When compressor stops.		03
d3	Defrost duration.	min	099
d7	Evaporator dripping time after defrost.	min	015

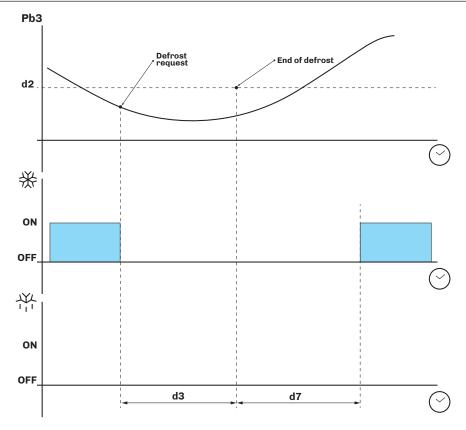


Fig. 20. Defrost when compressor stops - End of defrost due to maximum time

7. REGULATORS

7.1 HEATING/COOLING TEMPERATURE

The temperature regulation configuration parameters are:

Par.	Description	MU	Range
r0	Cooling regulation differential; temperature to be added to setpoint 1 (setpoint $1 + r0$)	°C/°F	0.125.0
r1	Minimum value attributable to setpoint 1.	°C/°F	-30.0 r2
r2	Maximum value attributable to setpoint 1.	°C/°F	r1 99.0
r12	Heating regulation differential; temperature to be subtracted from setpoint 1 (setpoint 1 - r12)	°C/°F	-25.00.1

7.1.1 Operation

The controller manages the temperature according to the type of request (heating/cooling).

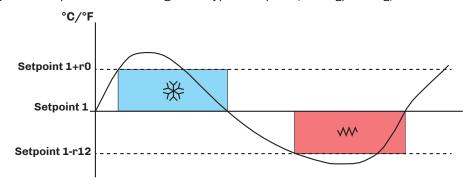


Fig. 21. Operation of temperature regulator

Cooling

If the controller receives a cooling request:

• Cooling output (Compressor) between setpoint 1 and setpoint 1 + r0.

When the temperature read by Pb1 reaches the value of **setpoint 1 + r0**, the controller activates the compressor output to cool until the temperature goes below the threshold set by **setpoint 1**.

Heating

If the controller receives a heating request:

• Heating output (Heaters) between setpoint 1 and setpoint 1 - R12.

When the temperature read by Pb1 reaches the value of **setpoint 1-R12**, the controller activates the heater output to produce heat until the temperature goes above the threshold set by **setpoint 1**.

7.2 HEATING/COOLING TEMPERATURE IN THE NEUTRAL ZONE

The temperature regulation configuration parameters in the neutral zone are:

Par.	Description	MU	Range
r0	Cooling regulation differential; temperature to be added to setpoint 1 (setpoint $1 + r0$)	°C/°F	0.125.0
r1	Minimum value attributable to setpoint 1.	°C/°F	-30.0 r2
r2	Maximum value attributable to setpoint 1.	°C/°F	r1 99.0
r11	Neutral zone value to add to differential. With r11 >0 the value is active for both heat (r11) and cooling regulation (r0), with r11 <0 for heat regulation only (r12).	°C/°F	0.010.0
r12	Heat regulation differential; temperature to be subtracted from setpoint 1 (setpoint 1 - r12)	°C/°F	-25.00.1

7.2.1 Operation

Regulation in the neutral zone is activated if $r11 \neq 0$ (if r11 < 0, the neutral zone is activated with a heating request).

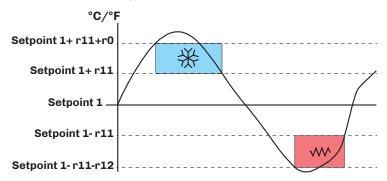


Fig. 22. Operation of temperature regulator in the neutral zone

Cooling

If the controller receives a cooling request:

• Cooling output (Compressor) between setpoint 1 + r11 + r0 and setpoint 1 + r11.

When the temperature read by Pb1 reaches the value of **setpoint 1 + r11 + r0**, the controller activates the compressor output until the temperature goes below the threshold set by **setpoint 1 + r11**.

Heating

If the controller receives a heating request:

Heating output (Heaters) between setpoint 1 - r11 - r12 and setpoint 1 - r11.

When the temperature read by Pb1 reaches the value of **setpoint 1-r11-r12**, the controller activates the heater output to produce heat until the temperature goes above the threshold set by **setpoint 1-r11**.

7.3 TEMPERATURE AND DEHUMIDIFICATION WITH THE COMPRESSOR

The temperature regulation configuration parameters are:

Par	Description	MU	Range
rd4	Dehumidification with compressor only or with compressor and heaters (heating). 0 = Disabled; 1 = Compressor; 2 = Compressor and heating.		02

7.3.1 Operation

- If rd4 = 1, the dehumidification function with the compressor is activated.
- If rd4 = 2, the dehumidification function with the compressor and heating outputs is activated.

7.3.2 Temperature priority over dehumidification

If rd4 = 1, 2 the dehumidification function is activated and works with the compressor and heater outputs.

This makes it necessary to set the controller's regulation priority.

The parameter for configuring regulation priority is:

Par.	Description	MU	Range
r14	Temperature priority over dehumidification with the compressor and heater outputs. 0 = No priority, the regulations are independent; 1 = If temperature drifts up, this has priority over dehumidification until temperature is restored; 2 = If temperature drifts up and down, this has priority over dehumidification until temperature is restored; 3 = If temperature drifts down, this has priority over dehumidification until temperature is restored.		03

7.4 HUMIDITY

The humidity regulation configuration parameters are:

Par.	Description	MU	Range
rd0	Dehumidification regulation differential to be added to setpoint 2 (setpoint 2 + rd0).	%	125
h1	Minimum value attributable to setpoint 2.	%	0 h2
h2	Maximum value attributable to setpoint 2.	%	h1 100
rh0	Humidification regulation differential to be added to setpoint 2 (setpoint 2 + rh0).	%	-251

7.4.1 Operation

The controller manages humidification and dehumidification requests by setting parameters rd0 and rh0.

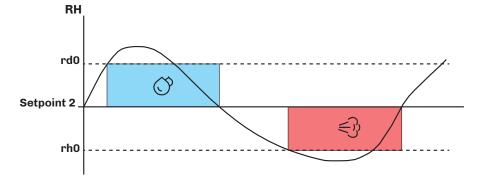


Fig. 23. Operation of temperature regulator

7.5 HUMIDITY IN THE NEUTRAL ZONE

The humidity regulation configuration parameters in the neutral zone are:

Par.	Description	MU	Range
rd0	Dehumidification regulation differential to be added to setpoint 2 (setpoint $2 + rd0 + rd1$).	%	125
h1	Minimum value attributable to setpoint 2.	%	0 h2
h2	Maximum value attributable to setpoint 2.	%	h1 100
rh0	Humidification regulation differential to be added to setpoint 2 (setpoint $2 + rh0 + rh1$).	%	-251
rd1	Dehumidification neutral zone setpoint 2 - rd1 .	%	010
rh1	Humidification neutral zone setpoint 2 - rh1 .	%	010

7.5.1 Operation

Regulation in the neutral zone is active:

- For humidification, if **rh1** ≠ 0;
- For dehumidification, if rd1 ≠ 0.

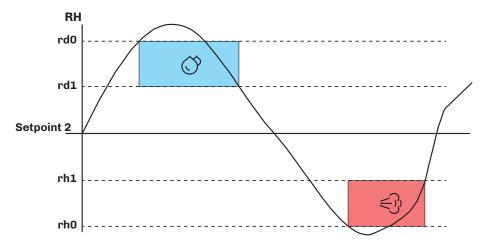


Fig. 24. Operation of temperature regulator

7.6 COMPRESSOR

The compressor regulator operates when at least one relay output is configured as the compressor **uc1...uc6** = 4.

The switching on/off of the compressor is controlled by:

- Temperature read by probe Pb1;
- Configuration of the heat regulations;
- Defrost and dripping.

Conditions for activation

The compressor is activated if the following conditions are met:

- The controller is on (regulation is blocked when the controller is in stand-by);
- Probe Pb1 is working;
- Compressor activation delay CO from switch-on is terminated;
- Compressor switch-on delay C2 between 2 consecutive activations;
- If **d1** = 0, 2, defrost and dripping must be terminated.

If a delay **CO** or **C2** is set and there is a request for compressor activation, the controller waits for the delay to end before activating the compressor. During the wait, the $\frac{1}{2}$ icon flashes until the compressor is activated, after which it stays on.

The compressor regulation configuration parameters are:

Par.	Description	MU	Range
CO	Compressor ON delay from power-on.	min	0240
C2	Minimum compressor OFF time.	min	0240
СЗ	Minimum compressor ON time.	s	0240
C4	Compressor OFF time in cabinet probe alarm.	min	0240
C 5	Compressor ON time in cabinet probe alarm.	min	0240
C6	Condensation temperature above which the condenser overheat alarm sounds.	°C/°F	0199
С7	Condenser temperature above which the compressor locked alarm sounds, once C8 time has elapsed.	°C/°F	0199
C8	Delay in activation of compressor locked alarm due to threshold C7 being exceeded.	min	015

Par.	Description	MU	Range
C10	Compressor days for maintenance.	days	0990
C11	Compressor 2 switch-on delay from compressor 1 switch-on.	S	0240

7.6.1 Operating diagrams

Normal compressor operation

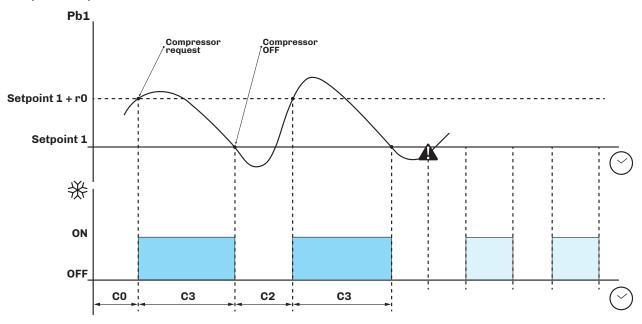


Fig. 25. Normal compressor operation

Compressor operation with alarm probe

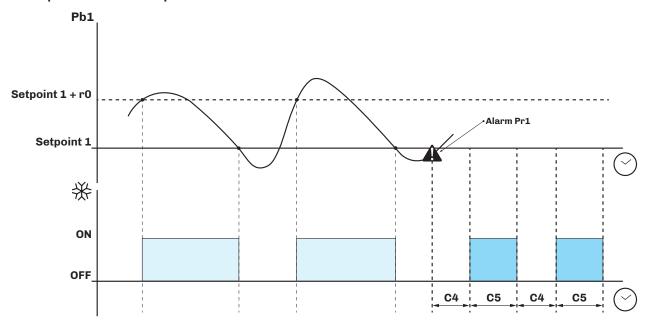


Fig. 26. Operation with compressor alarm probe

7.7 DOUBLE COMPRESSOR

If one of the digital outputs is set as compressor 2, **uc1**...**uc6** = 10, the controller manages two compressors.

Activating compressor 2

Compressor 2 is activated after a delay C11 from compressor 1 switch-off.

If active, compressor 2 uses the:

- · Setpoints;
- Differentials;
- Delays and
- Protections

set for compressor 1.

7.7.1 Operating Diagram

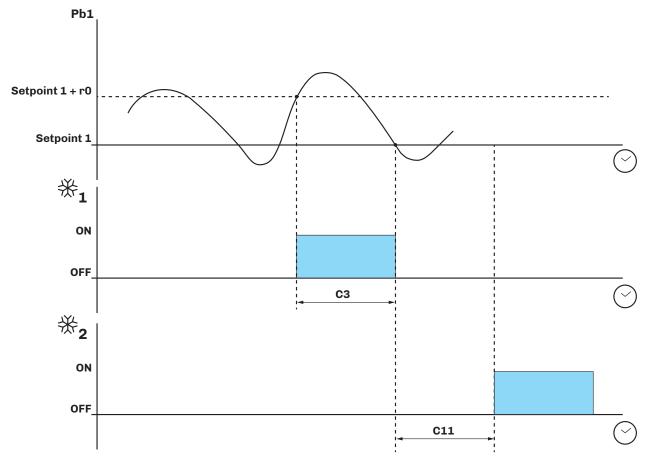


Fig. 27. Normal compressor 2 operation

7.8 EVAPORATOR FANS

The evaporator fan regulator is activated in the following conditions:

- · The delay F3 has elapsed at the end of dripping;
- The temperature of the evaporator probe Pb3 is higher than the threshold F1 (if F0 = 3, 4);
- The fans are not deactivated during defrost F2 = 0;
- There is no dripping active d7.

7.8.1 Regulator operation

The evaporator fan regulator may be activated following a request from another regulator as follows:

- · Compressor request, to encourage production and diffusion of cool air (heat regulation function);
- Defrost request, to control/limit the diffusion of hot air;
- · Humidification/dehumidification request, to spread or limit the diffusion of humidity.

7.8.2 Operating mode

The evaporator fans operate according to parameter F0:

Par.	Description	MU	Range
F0	Evaporator fan mode in normal operating mode. With F0 = 0 it is possible to manage cycles by setting F11, F12, rd2, rd3, rh2, rh3. 0 = In cycles; 1 = Always ON; 2 = ON according to loads; 3 = Thermostat controlled (F1 relative to temperature control); 4 = ON according to loads and thermostat controlled (F1 relative to temperature control).		04

Evaporator fan cycles with F11 > 0

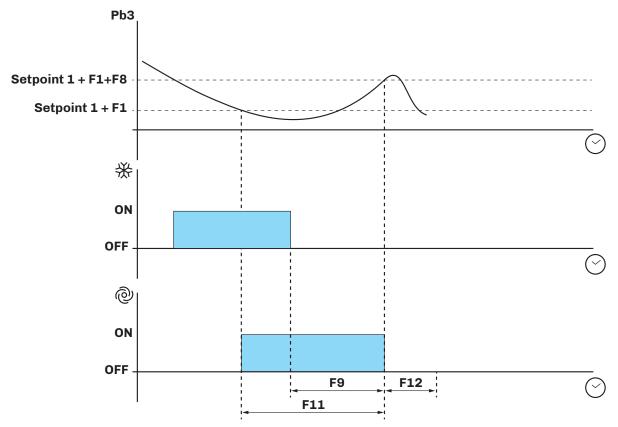


Fig. 28. Operation of evaporator fans with F11 > 0

7.8.3 Operation during defrost

Operation of the evaporator fans during defrost depends on F2.

Par.	Description	MU	Range
F2	Evaporator fan mode during defrost. 0 = OFF; 1 = ON; 2 = According to F0 .		02

7.8.4 Fan operation during dripping

During dripping, the evaporator fans stay off for the time set by **d7**. A further delay of **F3** may be set when the evaporator fans are activated after dripping. In this case, the fans are activated after **F3** has elapsed.

7.9 CONDENSER FANS

7.9.1 Operation

The condenser fans are activated in the following conditions:

- The digital output uc1...uc6 = 6 (configured as condenser fans);
- If Pb3 ≠ 1, the condenser fans are activated in parallel with the compressor;
- If Fc3 = 0, the fans are activated at the threshold Fc1+Fc2 and switch off at the threshold Fc1 (working in parallel with the compressor and thermostat controlled);
- If Fc3 > 0, the fans are activated at the threshold Fc1+Fc2 and switch off at the threshold Fc1 (working independently of
 the compressor and thermostat controlled);
- · During hot gas defrost, they are activated if the temperature Pb3 goes above the alarm threshold C6.

7.10 ENERGY SAVING

7.10.1 Operation

Energy saving can be activated:

- By digital input iC1 = 1
- By key (see "5.4.4 Functions that can be activated by key" on page 21);
- If the door stays open > i10: energy saving is then activated for the time HE2;
- By the RTC clock, activating the energy saving function every day at the time H01 for a time of H02.

With energy saving active:

• Setpoint 1 is replaced by setpoint 1 + r4.

The energy saving configuration parameters are:

Par.	Description	MU	Range
r4	Setpoint offset in energy saving added to setpoint value.	°C/°F	0.099.0
HE2	Manual energy saving duration.	min	0999
H01	Daily start time of energy saving temperature.	h	023
H02	Duration of daily energy saving.	h	024

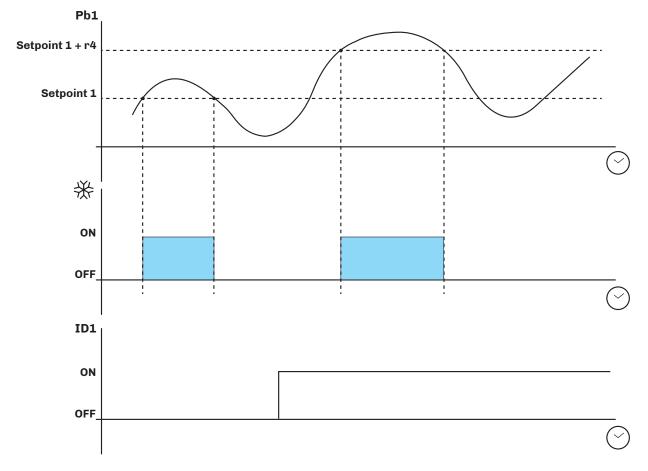


Fig. 29. Operation in energy saving function

8. FUNCTIONS

8.1 SANITATION (EVJ 526 ONLY)

The sanitation cycle is available in model EVJ 526 only and offers:

- · Food sanitation using UV-C lamps;
- Cabinet sterilisation using ozone generators.

Sanitation using UV-C lamps helps eliminate viruses and bacteria from food without contaminating it.

Sterilisation using ozone generators helps eliminate and prevent the proliferation of viruses and bacteria in cold rooms, keeping them clean and healthy.

This function is activated by keys, see "5.4.4 Functions that can be activated by key" on page 21" and can be used when at least one relay output is configured as Sanitation uc1...uc6 = 16.

During sanitation, the # icon stays on, whereas it flashes during the interval between two sanitation cycles.

The sanitation configuration parameters are:

Par.	Description	MU	Range
u10	Sanitation duration.	min	099
1	Interval between 2 sanitation cycles.	min	0999
u12	Evaporator fan status during sanitation. 0 = Independent; 1 = Active.		0/1
u13	Sanitation in stand-by. 0 = UV lamps; 1 = Ozone generator in stand-by, temperature/humidity regulation off; 2 = Ozone generator in stand-by and operating, temperature/humidity regulation suspended.		02

8.2 AGING (EVJ 536 ONLY)

The aging function is only available with the EVJ 536 models.

EVJ 536 has 6 factory set programmes.

Each of the 6 programmes has 3 processes, in this order:

- · Dripping;
- · Drying in 6 phases;
- · Aging.

For each of these 3 processes, it is possible to set:

- Duration (if set to 0 h, it moves on to the next phase);
- Temperature setpoint (SET 1);
- Humidity setpoint (SET 2);
- Enable/disable reduced ventilation and;
- Enable/disable the pause-work between the end of a phase and the beginning of the next one.

Default settings of the 6 pre-set programmes

Each of the 6 pre-set programmes has the following default map:

	Duinning	Drying					Drying						
	Dripping	1	2	3	4	5	6	Aging					
Duration (*)	10 h	15 h	24 h	1 d									
Set 1	20 °C	19 °C	19 °C	18 °C	17 °C	16 °C	15 °C	14 °C					
Set 2	0 %	75 %	68 %	65 %	68 %	72 %	76 %	82 %					
Reduced ventilation	No	No	No	No	No	No	No	No					
Resting	No	Yes	Yes	Yes	Yes	Yes	Yes	No					
Defrost	Manual	Manual	Manual	Manual	Manual	Manual	Manual	Manual					
Air Change	Manual	Manual	Manual	Manual	Manual	Manual	Manual	Manual					

8.3 COPYING THE PARAMETERS

8.3.1 Introduction

EVJKEY can be connected to the TTL serial port to upload and download the map of the parameters.

For further information, consult the instruction sheet p/n 104JKEYA304.

8.3.2 Uploading the parameters from the controller to EVJKEY

With **EVJKEY** connected to the TTL serial port:

- 1. Set dip switches 1, 2 and 3 to OFF;
- 2. Plug the controller into the mains;
- 3. Recognition of the EVJKEY will automatically start up (the OK and ERROR LEDs come on and stay on);
- 4. When recognition is complete, the data are automatically uploaded.

This may take a couple of seconds.

If the upload is successful, the OK LED stays on while the ERROR LED goes off. If it has not been successful, the OK LED goes off while the ERROR LED stays on; repeat the procedure.

8.3.3 Downloading the parameters from EVJKEY to the controller

With **EVJKEY** connected to the TTL serial port:

- 1. Set dip switches 1, 2 and 3 to ON;
- 2. Plug the controller into the mains;
- 3. Recognition of the EVJKEY will automatically start up (the OK and ERROR LEDs come on and stay on);
- 4. When recognition is complete, the data are automatically uploaded.

This may take a couple of seconds.

If the download is successful, the OK LED stays on while the ERROR LED goes off. If it has not been successful, the OK LED goes off while the ERROR LED stays on; repeat the procedure.

9. PARAMETERS

Description of columns in the Table of Parameters

- Par.: List of configurable device parameters;
- Description: Indicates parameter operation and any possible selections;
- MU: Measurement unit relating to the parameter;
- Range: Describes the interval of values that the parameter can assume. This can be correlated with other instrument parameters (indicated with the parameter code).

NOTE: if the actual value is outside the permitted limits for that parameter (for example, because other parameters defining the aforementioned limits have been altered), the value of the violated limit is displayed instead of the actual value;

- Default: Indicates the pre-set factory configuration;
- PW: Indicates the access level for the parameter.

9.1 TABLE OF CONFIGURATION PARAMETERS

Dan	Description	MU	Panga	Defa	ault mo	dels	PW	
rar.	Description	IVIO	Range	506	526	536	PVV	
	ANALOGUE INPUTS Group							
CA1	Pb1 probe offset.	°C/°F	-25.025.0	0.0	0.0	0.0	1	
CA2	Pb2 probe offset.	°C/°F	-25.025.0	0.0	0.0	0.0	1	
САЗ	Pb3 probe offset.	°C/°F	-25.025.0	0.0	0.0	0.0	2	
P0	Type of probe. 0 = PTC + EVHTP500; 1 = NTC + EVHTP500; 2 = PTC + EVHTP520; 3 = NTC + EVHTP520.		0/1	1	1	1	2	
P1	Enable decimal point in °C. 0 = No; 1 = Yes.		0/1	1	1	1	2	
P2	Temperature measurement unit (if the value is changed, the temperature parameter limits must be reset manually). $0 = {}^{\circ}\mathbf{C}$; $1 = {}^{\circ}\mathbf{F}$.		0/1	0	0	0	2	
Pr3	Probe Pb3 configuration. 0 = Digital input ID3; 1 = Condenser probe; 2 = Needle probe (display only); 3 = External air probe (display only). 4 = Auxiliary probe; 5 = Defrost 2 probe.		05	5	5	5	2	
	Large display 1 value. 0 = No information displayed (display off); 1 = Analogue input 1; 2 = Analogue input 2; 3 = Analogue input 3; 4 = Setpoint 1 (Temperature); 5 = Setpoint 2 (Humidity).		05	1	1	1	2	
P6	Small display 2 value. Same as P5.		05	2	2	2	2	
P8	Refresh time display 1. Increase or decrease by 1 digit for interval selected.	s	0250	5	5	5	2	
P 9	Refresh time display 2. Increase or decrease by 1 digit for interval selected.	S	0250	5	5	5	2	
P31	Enable setpoint change of programme in progress and times during active cycle. $0 = \mathrm{No}$; $1 = \mathrm{Yes}$.		0/1			1	2	
P32	If P31 = 1 save changes to setpoints in the programme too. Timer variations are excluded. 0 = No; 1 = Yes.		0/1			0	2	
	TEMPERATURE REGULATION Group							
r0	Cooling mode setpoint differential.	°C/°F	0.125.0	2.0	2.0	2.0	1	
r1	Minimum setpoint.		-30.0 r2	0.0	0.0	0.0	2	
r2	Maximum setpoint.		r1 99.0	50.0	50.0	50.0	2	
r4	Setpoint offset in energy saving added to setpoint value.	°C/°F	0.099.0	0.0	0.0	0.0	2	
r5	Disable humidity regulation in OverTemp function. 0 = No; 1 = Yes.		0/1	0	0		2	
r6	Threshold relative to Setpoint 1 temperature in OverTemp function.	°C/°F	-40.099.0	0.0	0.0		2	

				Defa	ault mo	dels	
Par.	Description	MU	Range	506	526	536	PW
r7	Duration of OverTemp function.	min	0240	0	0		2
r11	Neutral zone value to add to differential.	°C/°F	-10.010.0	0.0	0.0	0.0	2
r12	Heating differential.	°C/°F	-25.00.1	-2.0	-2.0	-2.0	1
r13	Heating output duty cycle. 60 = Always ON.	S	060	60	60	60	2
r14	Temperature priority 0 = No priority, the regulations are independent; 1 = Heat regulation has priority over dehumidification until temperature is restored; 2 = Heat and cooling regulation has priority over dehumidification until temperature is restored; 3 = Cooling regulation has priority over dehumidification until temperature is restored.		03	2	2	2	2
	HUMIDIFICATION/DEHUMIDIFICATION Group				r		
h1	Minimum setpoint 2 humidity	%	0 h2	10	10	10	2
h2	Maximum setpoint 2 humidity	%	h1 100	95	95	95	2
h4	Extra humidity setpoint activated by AUX key. The value h4 replaces Setpoint 2 for the time h5 .	%	0100	0	0		2
h5	Extra humidity setpoint duration h4 . 0 = function disabled.	min	0240	0	0		2
	Dehumidification differential.	%	125	3	3	3	1
rd1	Dehumidification neutral zone.	%	010	0	0	0	2
rd2	Fan ON time during dehumidification with F0 = 0. 0 = fans off.	S	0240	60	60	60	2
rd3	Fan OFF time during dehumidification with F0 = 0. If rd3 = 0 and rd2 ≠ 0 fans are always on.	s	0240	0	0	0	2
rd4	Dehumidification with compressor or with compressor and heating. 0 = Disabled; 1 = Compressor; 2 = Compressor and heating.		03	1	1	1	2
rd5	Heat and dehumidification with defrost output. $0 = No$; $1 = Yes$.		0/1	0	0	0	2
rh0	Humidification differential.	%	-251	-3	-3	-3	1
rh1	Humidification neutral zone.	%	010	0	0	0	2
rh2	Humidification output on time (or fans if no RH output is configured). With rh2 = 0 fans off.	s	0240	60	60	60	2
rh3	Humidification output off time (or fans if no RH output is configured). With rh3 = 0 and rh2 > 0, fans are always on.	s	0240	0	0	0	2
	COMPRESSOR Group						
CO	Compressor ON delay from power-on.	min	0240	0	0	0	2
C2	Minimum compressor OFF time.	min	0240	3	3	3	2
СЗ	Minimum compressor ON time.	s	0240	0	0	0	2
C4	Compressor OFF time in cabinet probe alarm.	min	0240	10	10	10	2
C5	Compressor ON time in cabinet probe alarm.	min	0240	10	10	10	2
C6	Condensation temperature above which the condenser overheat alarm sounds.	°C/°F	0199	80.0	80.0	80.0	2
С7	Condenser temperature above which the compressor locked alarm sounds, once C8 time has elapsed.	°C/°F	0199	90.0	90.0	90.0	2
C8	Delay in activation of compressor locked alarm due to threshold C7 being exceeded.	min	015	0	0	0	2
C10	Compressor days for maintenance.		0990	0	0	0	2
C11	1 Compressor 2 switch-on delay from compressor 1 switch-on.		0240	10	10	10	2
	DEFROST Group						
d0	Defrost interval.	h	099	8	8	8	1
d1	Type of defrost. 0 = Electrical heaters; 1 = Cycle reversed (hot gas); 2 = When compressor stops.		03	0	0	0	2
d2	Evaporator temperature above which defrost with evaporator probe terminates (Pr3 = 5).	°C/°F	-99.099.0	8.0	8.0	8.0	1

				Defa	Default models		
Par.	Description	MU	Range	506	526	536	PW
d3	Defrost duration.	min	099	30	30	30	1
d4	Enable defrost when device is switched on. 0 = No; 1 = Yes, activate defrost at switch-on; 2 = Activate defrost after over-cooling; 3 = Activate defrost at switch-on and after over-cooling.		03	0	0	0	2
d5	Time between switching the device on and starting defrost.	min	099	0	0	0	2
d6	Value displayed during defrost. 0 = Regulation; 1 = Display locked; 2 = Unused.		02	1	1	1	2
d7	Evaporator dripping time after defrost.	min	015	0	0	0	2
d11	Enable defrost terminated warning due to maximum duration (code dFd). 0 = No; 1 = Yes.		0/1	0	0	0	2
d13	Defrost during pause-work (resting). 0 = No; 1 = Yes.		0/1			0	2
d15	Compressor ON time before hot gas defrost.	min	099	0	0	0	2
	ALARM Group						
A1	Low temperature alarm threshold.	°C/°F	-99.099.0	0.0	0.0	0.0	2
A2	Type of low temperature alarm. 0 = Disabled; 1 = Relative to SET; 2 = Absolute.		02	2	2	2	2
A4	High temperature alarm threshold.	°C/°F	-99.099.0	50.0	50.0	50.0	2
A5	Type of high temperature alarm. 0 = Disabled; 1 = Relative to SET; 2 = Absolute.		02	2	2	2	2
A6	Delay in activation of temperature and humidity alarms due to threshold exceeded when device is switched on.	min	0240	120	120	120	2
A7	Minimum and maximum temperature alarm delay.	min	0240	15	15	15	2
A8	Delay in activation of alarm due to threshold exceeded after defrost.	min	0240	15	15	15	2
	Delay in activation of alarm due to threshold exceeded after door closed.	min	0240	15	15	15	2
	Duration of power failure to record alarm.	min	0240	15	15	15	2
	Hysteresis referring to A1 and A4 to determine alarm reset threshold.	°C/°F	0.115	1.0	1.0	1.0	2
	Alarm relative to low humidity SET2.	%	0100	50	50	50	2
	Alarm relative to high humidity SET2.	%	0100	50	50	50	2
AH /	Humidity and probe saturation alarm delay EVAPORATOR/CONDENSER FANS Group	min	0240	30	30	30	2
FO	Evaporator fan mode in normal operating mode. With F0 = 0 it is possible to manage cycles by setting F11, F12, rd2, rd3, rh2, rh3. 0 = In cycles; 1 = Always ON; 2 = ON according to loads; 3 = Thermostat controlled (F1 relative to temperature control); 4 = ON according to loads and thermostat controlled (F1 relative to temperature control).		04	1	1	1	2
F1	Evaporator fan regulation threshold with F0 = 3, 4 (relative to the setpoint).	°C/°F	-99.099.0	99.0	99.0	99.0	2
F2	Evaporator fan mode during defrost. 0 = OFF; 1 = ON; 2 = According to F0 .		02	0	0	0	2
F3	Maximum time evaporator fans off after dripping.	min	015	0	0	0	2
F7	Threshold in relation to setpoint to start fans up again after defrost.	°C/°F	-99.099.0	99.0	99.0	99.0	2
F8			0.115.0	2.0	2.0	2.0	2
F9	Evaporator fan switch-off delay from compressor switch-off		0240	5	5	5	2
F11	Fans ON time when regulation is not in progress with F0 = 0. F11 = 0 fans are off.	s	0240	60	60	60	2
F12	Fans OFF time when regulation is not in progress with F0 = 0. F12 = 0 and F11 > 0 fans are always on.	s	0240	0	0	0	2
F30	Evaporator fan status during air change. 0 = Off; 1 = On.		0/1			0	2
	Air change 1 activation time. "" = Disabled.	h	, 024			24	2
F32	Air change 2 activation time. "" = Disabled.	h	, 024			24	2

_			_	Defa	ault mo	dels	
Par.	Description	MU	Range	506	526	536	PW
F33	Air change 3 activation time. "" = Disabled.	h	, 024			24	2
F34	Air change 4 activation time. "" = Disabled.	h	, 024			24	2
F35	Air change 5 activation time. "" = Disabled.	h	, 024			24	2
F36	Air change 6 activation time. "" = Disabled.	h	, 024			24	2
Fc1	Condenser fans OFF threshold.	°C/°F	0.099.0	25.0	25.0	25.0	2
Fc2	Condenser fans ON differential.	°C/°F	0.115.0	5.0	5.0	5.0	2
Fc3	Condenser fans switch-off delay.	S	0240	5	5	5	2
	DIGITAL INPUT PROPERTIES Group	_					
i1	Display locked with door open and after closing.	min	0240	0	0	0	2
i2	Delay in alarm signal from door open1 = Disabled.	min	-1120	15	15	15	2
i3	Maximum time for inhibiting regulation with door open according to configuration ic1 = 7, 8, 9 1 = Disabled.	min	-1120	15	15	15	2
i5	Multi-purpose input alarm delay.	min	0120	0	0	0	2
i6	High pressure events counting interval Pr3 = 0 and ic3 = 1. From the first event, i8 events are counted for manual reset.	min	0120	60	60	60	2
i7	Thermal switch events counting interval ic1 = 5. From the first event, i8 events are counted for manual reset.	min	0120	60	60	60	2
i8	Digital input event counting for pressure switch and/or thermal switch alarm. 0 = Always automatic; 1 = Always manual.		015	1	1	1	2
	AUXILIARY OUTPUT Group						
u 5	Door heaters activation threshold.	°C/°F	-99.099.0		0		2
u6	Auxiliary output configuration. Use the AUX key for manual control. 0 = Heating; 1 = Cold; 2 = Manual.		02	0	0	0	2
u7	Auxiliary setpoint if u6 = 0, 1.	°C/°F	-99.099.0	0.0	0.0	0.0	2
u8	Differential for auxiliary setpoint u7 .	°C/°F	0.115.0	1.0	1.0	1.0	2
u10	Sanitation duration.	min	099		0		2
u11	Interval between 2 sanitation cycles.	min	0999		0		2
u12	Evaporator fan status during sanitation. 0 = Independent; 1 = Active.		0/1		0		2
u13	Sanitation in stand-by. 0 = UV lamps; 1 = Ozone generator in stand-by, temperature/humidity regulation off; 2 = Ozone generator in stand-by and operating, temperature/humidity regulation suspended.		02		0		2
	DIGITAL INPUT CONFIGURATION Group						
iC1	Digital input 1 function. 0 = Disabled; 1 = Energy saving; 2 = Multi-purpose alarm; 3 = Reserved; 4 = Stand-by; 5 = Thermal switch 1; 6 = Thermal switch 2; 7 = Compressor and fans OFF, light ON; 8 = Fans OFF, light ON. 9 = Light ON; 10 = Compressor and fans OFF; 11 = Fans OFF.		011	7	7	7	2
iP1	Multi-purpose input 1 activation (polarity). 0 = Contact closed (NC); 1 = Contact open (NO).		0/1	0	0	0	2

				Default models			
Par.	Description	MU	Range	506	526	536 PV 0 2 0 2 0 2 1 2 1 1 2 1 1 1 1 1 1 1 2 2 70 60 -19 2 426 2 824 2	PW
iC3	Digital input 3 function. 0 = Disabled; 1 = High pressure switch.		0/1	0	0	0	2
iP3	Multi-purpose input 3 activation (polarity). 0 = Contact closed (NC); 1 = Contact open (NO).		0/1	0	0	0	2
	DIGITAL OUTPUT CONFIGURATION Group						
uc1	Configure relay output out1. 0 = Disabled; 1 = Humidity (RH); 2 = Dehumidification (dRH); 3 = Alarm; 4 = Compressor 1; 5 = Heating; 6 = Condenser fan; 7 = ON/OFF; 8 = Air change; 9 = Light; 10 = Compressor 2; 11 = Evaporator fans; 12 = Defrost; 13 = Door frame (EVJ 526 only); 14 = Evaporator fans 2 (EVJ 526/EVJ 536 only); 15 = Auxiliary; 16 = Sanitation (EVJ 526 only).		016	4	4		2
	Configure relay output out2 . Same as uc1 .		016	5	5		2
	Configure relay output out3 . Same as uc1 .		016	9	9		2
	Configure relay output out4 . Same as uc1 .		016	1	1		
	Configure relay output Out5 . Same as uc1 . Configure relay output out6 . Same as uc1 .		016 016	11 12	11 12		
uco	KEY CONFIGURATION Group		016	12	12	12	
POF	Enable stand-by key (ON/OFF). 0 = Disabled; 1 = Enabled.		0/1	1	1	1	2
PLi	Enable light key in stand-by. 0 = Disabled; 1 = Enabled.		0/1	1	1	1	1
PSr	Deactivate alarm output with silencing buzzer. 0 = Do not deactivate; 1 = Deactivate.		0/1	1	1	1	1
Pbu	Buzzer operation configuration. 0 = Buzzer deactivated; 1 = Alarm signal only; 2 = Alarm signal and keypad feedback.		02	2	2	2	2
	Capacitive keypad threshold.		60120	70	70	70	
PLo	Keypad inactivity time, after which it locks.	s	0240	60	60	60	
	PASSWORD Group		00 555				
	Level 2 password to access parameters (installer).		-99 999	-19	-19		2
	Level 1 password to access parameters (user).		-99 999	1 426	426		2
	EVlink/EVconnect user password (not entered on device). EVlink/EVconnect password service.		-99 999 -99 999	426 824	426 824		
732	CLOCK Group		-55 555	024	024	024	
Hr0	Enable clock. 0 = Disabled; 1 = Enabled.		0/1	0	0	0	2
	REMOTE COMMUNICATION Group						
BLE	Type of communication. 0 = Local (MODBUS); 1 = Remote (EVLINK) (Do not change parameters LA , Lb and LP).		0/1	1	1	1	2

				Dof	15 15 4 4 	dala	
Par.	Description	MU	Range	506		536	PW
rE0	Recording interval.	min	0240	15		15	2
	Value to record. 0 = No value to record; 1 = Only probe Pb1 value; 2 = Only probe Pb2 value; 3 = Only probe Pb3 value; 4 = Probe Pb1 and Pb2 value; 5 = Value of all the probes.		05	4	4	4	2
	RTC DEFROST CONFIGURATION Group						
Hd1	Defrost 1 activation time. "" = Disabled.	h	, 023				2
Hd2	Defrost 2 activation time. "" = Disabled.	h	, 023				2
Hd3	Defrost 3 activation time. "" = Disabled.	h	, 023				2
Hd4	Defrost 4 activation time. "" = Disabled.	h	, 023				2
Hd5	Defrost 5 activation time. "" = Disabled.	h	, 023				2
Hd6	Defrost 6 activation time. "" = Disabled.	h	, 023				2
	MODBUS CONFIGURATION Group						
LA	MODBUS protocol controller address.		0247	247	247	247	2
Lb	MODBUS transmission speed (baud rate). 0 = 2400; 1 = 4800; 2 = 9600; 3 = 19200.	baud	03	3	3	3	2
LP	MODBUS parity bits. 0 = None; 1 = Odd; 2 = Even.		02	2	2	2	2
	ENERGY SAVING Group						
HE2	Manual energy saving duration.	min	0999	0	0	0	2
H01	Daily start time of energy saving temperature.	h	023	0	0	0	2
H02	Duration of daily energy saving.	h	024	0	0	0	2

10. DIAGNOSTICS

The table below lists alarms with their corresponding solutions. To signal an alarm, the LED alarm lights up **A** and the buzzer sounds. Every alarm is recorded in the Alarm menu.

10.1 TABLE OF ALARMS

Code	Description	Cause	Effects	Resolution
Pr1			 Code Pr1 displayed Compressor regulated according to C4 and C5 Heat regulation suspended 	
Pr2	Probe error	 Probe not working Probe incorrectly connected Incorrect type of probe 	 Code Pr2 displayed Humid./dehumid. regulation suspended. Upon saturation, the regulator applies a time AH7 before generating the alarm 	 Check the type of probe (PO) Check probe wiring Change type of probe
Pr3			 Code Pr3 displayed If Pr3 = 5, end defrost is due to timeout. 	
AL	Low temperature alarm Pb1	Temperature Pb1 > A1 for a time equal to A7	Code AL displayedNo effect on regulation	Wait until the temperature read by Pb1 goes below the alarm threshold (A1-A11)
АН	High temperature alarm Pb1	Temperature Pb1 > A4 for a time equal to A7	Code AH displayedNo effect on regulation	Wait until the temperature read by Pb1 goes above the alarm threshold (A4+A11)
AL2	Low humidity Pb2 alarm	Humidity Pb2 > AH1 for a time equal to AH7	Code AL displayedNo effect on regulation	Wait until the temperature read by Pb2 goes below the alarm threshold (AH1-2%)
AH2	High humidity Pb2 alarm	Humidity Pb2 < AH4 for a time equal to AH7	Code AH2 displayedNo effect on regulation	Wait until the temperature read by Pb2 goes above the alarm threshold (AH4+2%)
id	Door open alarm	Digital input activated for a time > i2	 Code id displayed Regulators blocked depending on the current function in iC1 = 7, 8 or 9 	 If i2 = -1 the alarm is disabled; Check i2 and iP1
сон	Condenser overheat signal	Condenser temperature > C6	Code COH displayedNo effect on regulation	Check C6
CSd	High condensation alarm	Condenser temperature > C7 for a time equal to C8	Code CSd displayedCompressor locked	Switch the device off then on again; Check C7 and C8
iA	Multi-purpose input alarm	Digital input activated (iC1 = 2) for a time equal to i5	Code iA displayedNo effect on regulation	Check i5
dFd	Defrost timeout alarm	Defrost terminated due to timeout and not to reaching temperature d2	 Code dFd displayed Alarm icon flashing No effect on regulation 	Touch any key Check d2, d3 and d11
НР	ISWITCH AIARM	Pressure switch alarm activated due to digital pressure switch		Check and remove the cause of the digital input alarm (automatic reset with i6 = 0)
CtH	Thermal switch 1 alarm	Digital input activated (iC1 = 5)		If i7 = 0 alarm is always automatically reset
rtc	Clock alarm	Clock (RTC) alarm not working	Clock-connected functions not present or not synchronised with the actual time	Set the right time. If the error persists, replace the device (RTC battery dead)
PF		Power failure for a time > A10	Code PF is recorded	Check the power supply wiring

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